

Building an Inexpensive Bicycle Trailers

Introduction:

In many developing countries people live in regions away from the main transport infrastructure. This means transport services are expensive. Many villages in the South are not part of road networks and the lack of transport is a constraint on income generating activities such as taking produce to markets and acquiring equipment and materials needed for a small enterprise.

The approach of Practical Action is to promote a view of transport systems that addresses problems of access and mobility for rural people.

Strengthen capacity of communities to control & manage transport facilities



Figure 1: Piyasena uses his cycle trailer as a mobile mini store and kitchen. Hambantota District, Sri Lanka. © Zul/Practical Action

Practical Action has worked on a range of transport technologies that address different transport needs, such as Ox carts, extended load carrying bicycles, aerial runways, bicycle taxis, bicycle ambulances, wheelbarrows, low cost wheel making, animal harnesses, low cost road construction and bicycle trailers.

Cycle trailers are used for transporting goods, fuel, water and harvests where other means are too expensive. Trailers allow people can now carry three times as much as with a bicycle, which allows people to carry around 200 kilograms (450 lbs.)

The range of use is quite wide including ambulances, mobile shops, and even a mobile library in one instance in Sri Lanka, shown in figure 2.

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Bicycle trailers Bicycle trailers were developed within Practical Action South Asia (Sri Lanka) then adopted by Practical Action East Africa (Kenya) and now in Nepal and Zimbabwe.

To make sure that the cycle trailer are affordable, Practical Action works with local partner organizations who operate credit schemes at low interest rates.



Figure 2: A cycle trailer used as a mobile library for school children in Sri Lanka © Zul/Practical Action

How to make a bicycle trailer:

The cycle trailers are made in small village workshops from iron tubing, which is cut, bent, welded and drilled to make the frame and wheels.

Modifications are also carried out to the trailers in these workshops at the request of the buyers.

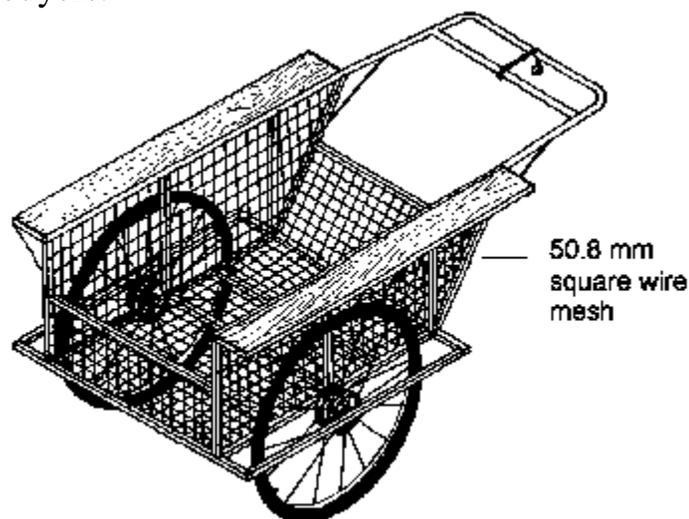


Figure 3 shows one of the designs produced by Practical Action

The frame needs to be strong and rigid but as light as possible.

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Thin wall tube gives the best design but is not always available or affordable and some skill is needed to weld the thin material.

Details of the Frame Construction

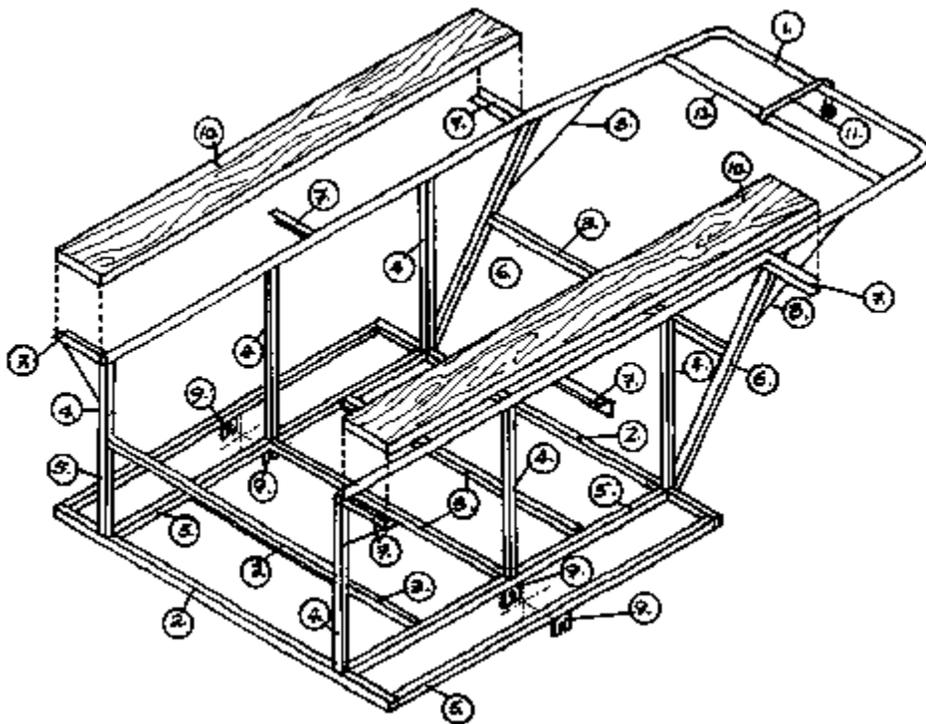


Figure 4: The frame construction is made up from welded steel tube

The component parts to the frame design are listed in table 1 Table 1:

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Parts list for the bicycle trailer frame.

| Part No | Description | Qty | Material | Semi Finished Dimensions |
|---------|----------------|-----|------------|--------------------------|
| 1 | Round Tube | 1 | Mild Steel | ⊙ 19.05 x 2713 |
| 2 | Square Tube | 2 | Mild Steel | □ 19.05 x 914 |
| 3 | Square Tube | 5 | Mild Steel | □ 19.05 x 623 |
| 4 | Square Tube | 6 | Mild Steel | □ 19.05 x 382 |
| 5 | Square Tube | 4 | Mild Steel | □ 19.05 x 877 |
| 6 | Square Tube | 2 | Mild Steel | □ 19.05 x 445 |
| 7 | 'L' Angle | 6 | Mild Steel | └ 19.05 x 19.05 x 125 |
| 8 | Rod | 2 | Mild Steel | ● 09 x 240 |
| 9 | Wheel Mounting | 4 | Mild Steel | ■ 50.8 x 50.8 x 6.35 |
| 10 | Plank | 2 | Wood | 873 x 126 x 15 |
| 11 | Hitch (Male) | 1 | Mild Steel | . |
| 12 | Round Tube | 1 | Mild Steel | ⊙ 19.05 x 560 |

Alternative frame constructions can be used depending on materials and the production equipment available.

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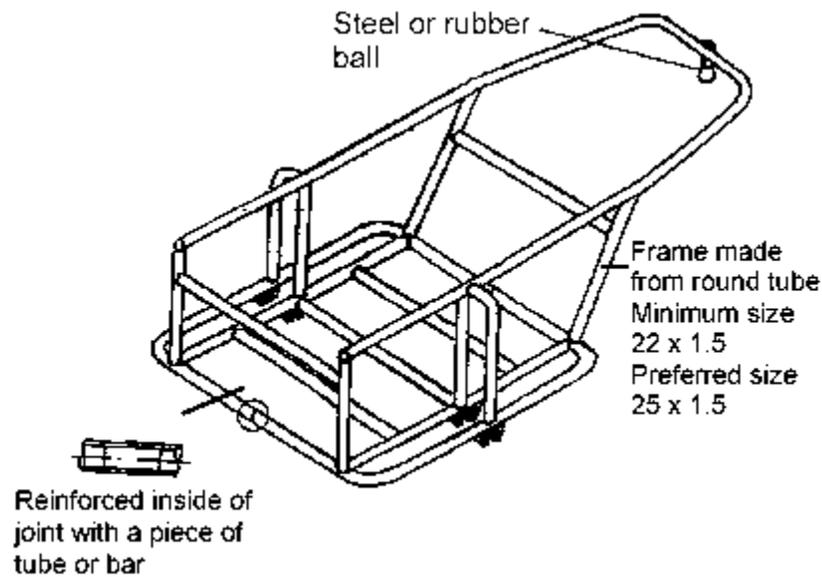


Figure 5 shows an alternative frame design made from tubular bar.

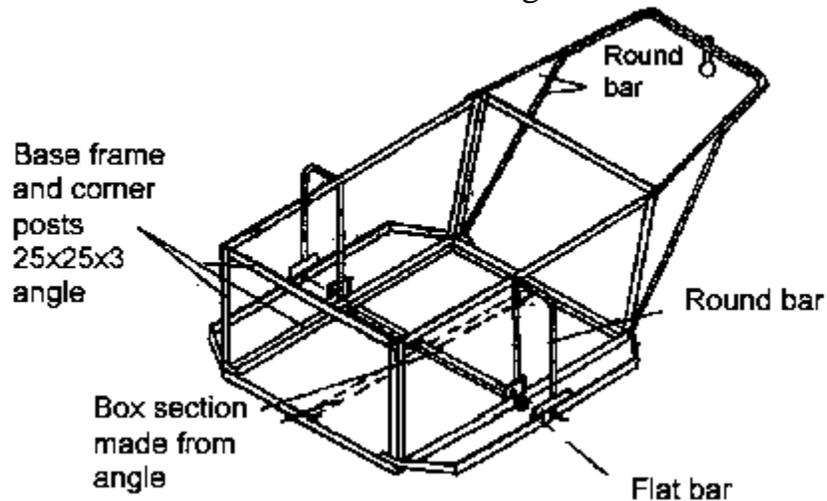


Figure 6 shows a frame that can be made from angle and bar

Hitch:

Although hitching the trailer at the level of the rear axle has the least effect on the stability of the bicycle, hitching above the rear wheel. (to the carrier or to the frame below the seat) is simpler and more compatible with dual use of the trailer as a handcart.

This method has been widely tested on earth roads and tracks in various countries and has caused no problems for the trailer users.

Various hitch mechanisms may be used, the requirement being that they are strong and durable and do not constrain relative movement between the bicycle and the trailer.

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The recommended mechanism is a rubber ball in a steel socket attached to the carrier or the rear wheel stays, but in some cases, the trailer has simply been tied to the carrier.

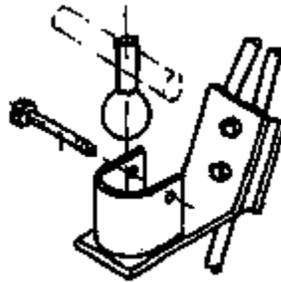


Figure 7: Hitch design. A steel or rubber ball drops into a socket formed from flat bar or cut from a pipe bolted to the carrier or frame of the bicycle

Wheels:

Normal bicycle wheels are suitable only for rather light loads on many roads but are not robust enough for carrying heavy loads or for use on rough tracks.

Strengthened wheels that take standard bicycle tires have been developed for trailers.

References and further reading:

This Howtopedia entry was derived from the Practical Action Technical Brief *Bicycle Trailer*.

To look at the original document follow this link:

http://www.practicalaction.org/?id=technical_briefs_transport

- *The Design of Bicycle Trailers* Michael Ayre IT Publications 1986
- *Low-cost Load-carrying Devices: The Design & Manufacture of Some Basic Means of Transport* Ron Dennis and Alan Smith ITDG Publishing 1995
- *Puncture Prevention Techniques for Low Cost Vehicles* Michael Ayre & Alan Smith
- *Cycle Trailers for India*. Appropriate Technology Vol. 18 No 2
- *Forum News*. The International Forum for Rural Transport and Development A quarterly newsletter looking at the issues of transport with animal power, bridges, bicycles, gender and transport, financing, engineering, sustainable rural livelihoods, community planning. IFRTD's address is shown below.

Useful contacts

I. T. Transport is a consultancy in transport for rural development.

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The International Forum for Rural Transport and Development is a global network of individuals and representatives from government, academia, multilateral and bilateral donor agencies, consultancies and technical institutions, national and international NGOs and groups of community organizations in 83 countries in Africa, Asia, Europe and North and

South America.

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Community Bike Cart Design <http://bikecart.pedalpeople.com/>

Plans to build a wood and plywood cart using two bicycle wheels

<http://www.motherearthnews.com/DIY/1981-07-01/Dime-on-the-Dollar-Bicycle-Trailer.aspx> (be sure to click on the photographs to display the illustrations).

Slide show of building bicycle cart using pre-drilled angle iron, plywood, bicycle wheels, and found material

http://www.designcenter.umn.edu/service_engagement/projects/pdfs/YouthFarm.pdf

Internet addresses

World

Bank

http://www.worldbank.org/html/fpd/transport/rural_tr/rts_imt.htm#patterns

The DFID transport site is managed by TRL (Transport Research Laboratory).

<http://www.transport-links.org>

http://www.howtopedia.org/en/How_to_make_a_Bicycle_Trailer

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