

1. Select a copper and brass pipe about 3" long and an end cap.



2. Cut off threaded part of bolt allowing 4" long.





- 3. Take a hacksaw and cut several grooves on about a quarter of an inch and large enough to put a rubber O-ring on.
- 4. Check groove in picture.

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- 5. Drill a hole on the end with a drill about 3/8 of an inch.
- 6. Slip rubber O-ring on. You can put Vaseline on





- 5. Your piston is ready
- 6. Put cap on pipe tight and this becomes the barrel for the piston.





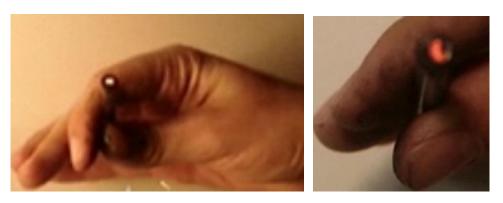
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7. Fire Piston is ready to use. Put some cloth or burt cloth into the end of the bolt and insert into barrel and compress fast and hard.



8. You should get a good glow of a spark.



9. Put spark onto the tender of papers or leaves to start the fire and blow gently to start.

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10. Fire should start quickly.



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